

# Work Order ID 84132

May-03-12 2:20:47 PM

**\*84132\***

Page 1

Item ID: D205-634-141

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Replacement Skidtube

Start Date: 5/03/12 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 5/04/12 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2580-047

(DEO) revE

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-141 CHG003

*MLJ 12/05/03*

*12/5/03*

230

0.00

**\*230\***

Packaging

Packaging

Memo

0.00

Packaging

PULL FROM STK:  
1 X D205-634-111 B *82341*  
REMOVE SADDLE KIT  
K10003 B *83108*  
AND RETURN TO STK  
RE-IDENTIFY AS D205-634-141  
USING NEW B/N, NEW LABELS REQ'D

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7		TC APPROVAL # 08-89 TEL: 1-613-632-5200	
P/N	D205-634-111	CHG	CHG003
DESC.	Skidtube	STC	SH96-88
LOT	B82341	STC	SR00563NY
MODEL	Bell 205/210/212/214/412/UH-1H	STC	
PATENTS US 5,573,548; CA 2,222,184 EUROPEAN NO. 0,828,655		MADE IN CANADA 02729-2	

*QC Inspected m/m 12/05/03*

**Work Order ID 84132**

May-03-12 2:20:47 PM

**\*84132\***

Page 2

Item ID: D205-634-141

Revision ID:

Item Name: Replacement Skidtube

Start Date: 5/03/12 Start Qty: 1.00

Required Date: 5/04/12 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

QC:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	--------------	---------------	---------------	------------------	----------------

240

QC21- Final Inspection - Work Order Release

0.00

**\*240\***

QC

Memo

0.00

Quality Control

Accept

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

12/5/17

MUF  
12-05-03

# Picklist Print

May-03-12 2:20:46 PM

Page 1

Work Order ID: 84132

Parent Item: D205-634-141

Parent Item Name: Replacement Skidtube

Start Date: 5/03/12

Required Date: 5/04/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA 11.09.14 new issue EC verified by:DD  
ECN11-684 DD VRF:EC

IPP REV:B 12.01.23 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-111 Skidtube		Manufactured	No				Each	8.0000		1			

Location	Loc Qty	Loc Code
ST072	8	
78112	1	
78113	1	
81837	1	
81838	1	
81839	1	
81840	1	
82340	1	
82341	1	

K10003

Saddle, D205-634-011

Manufactured No

Each 0.0000

B83108